

**NO: 3-20**

**DATE: April 6, 2020**

**TO: EMERSON WHOLESALERS**  
**-BUYERS**  
**-EXECUTIVES**  
**-PRODUCT MANAGERS**  
**-COPELAND TECHNICAL SPECIALIST**

**SUBJECT: Emerson Rubber Coated Steel Gasket installation**

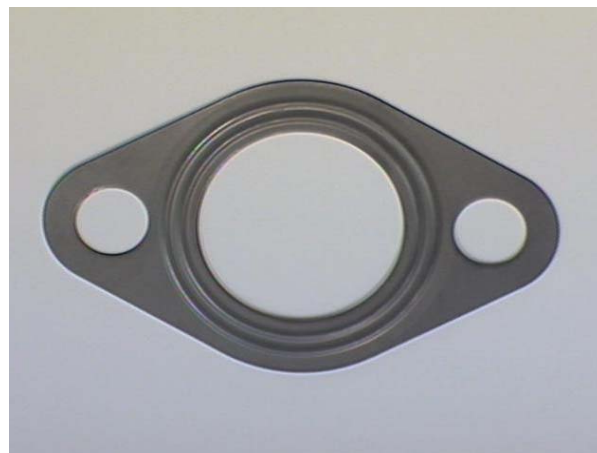
Emerson wants to provide a reminder on the proper installation of rubber coated steel gaskets. The rubber coated steel gaskets have an embossed (raised service) that follows the profile of the gasket. The **raised surface should face away from the body casting or toward the installer** during installation. Emerson recommends rubber coated steel gaskets are used one time, replacing the gasket once the clamp load is removed from the sealing surfaces. Please share this information with counter personnel and customers upon request.

Use proper bolt torque per AE1419

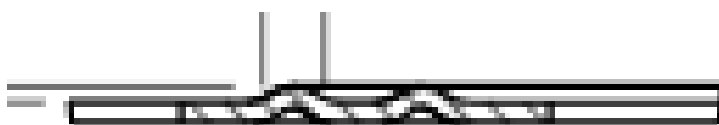
<https://climate.emerson.com/CPID/GRAPHICS/Types/AEB/ae1219.pdf>

**TABLE 1**

Part Number	Description
020-1201-00	2D Bottom Plate Gasket
020-1204-00	2D / 3D Oil Pump Gasket
020-1224-01	Small 2 Bolt Flange Gasket
020-1221-00	3D Housing Cover Plate
020-1223-00	3D Bottom Plate Gasket
020-1224-00	Service Valve Gasket
020-1266-00	4D/6D/8D Housing Cover Gasket
020-1265-00	4D/6D/8D Bottom Plate
020-1267-00	4D/6D/8D Oil Pump Gasket
020-0489-00	Large 2 Bolt Flange Gasket



EMBOSSED SURFACE TOWARD INSTALLER



FLAT SURFACE TOWARD CASTING

Video: <https://www.youtube.com/watch?v=9ChNXzY5VQs&feature=youtu.be>